

PK TOOLING PRICE LIST 2013

TEL 0844 809 2644

sales@pktooling.com

PRICE LIST 40 PAGE CATALOGUE IN PRINTED ORDER.

In the catalogue, tools shown in Grey means that the steel used is C45 [UNI 7845-78]

The tool is then induction hardened on wear parts to HRC 52-55.

Tools shown in Red means that the steel used is also C45 [UNI 7845-78]

The whole tool is then hardened & tempered, and wear parts induction hardened to HRC 52-55

Tools shown in Green means that the steel used is 42crM04 [UNI 10083-93]

The whole tool is then hardened & tempered, and wear parts induction hardened to HRC 52-55

PUNCHES – Pages 3-9

Ref no	PK no	Description	415mm	835mm	805mm Seg
1010	10.100 Series	90, 88, 85 Std G/N Punch	£66.00	£109.00	£183.00
	10.800 Series	90, 88 Reverse G/N Punch	£135.00	£239.00	£345.00
116	10.480 Series	90, 88 G/N Punch	£85.00	£156.00	£263.00
1016	10.190 Series	90, 88 Special G/N Punch	£203.00	£355.00	£499.00
1010A	10.630Series	88, 85 105mm G/N Punch	£121.00	£210.00	£320.00
1024	10.280 Series	90,88 G/N Punch	£132.00	£235.00	£351.00
	11.760Series	90, 88 V Deep G/N Punch	£144.00	£274.00	£370.00
1014	10.130 Series	90, 88 Deep G/N Punch	£114.00	£206.00	£297.00
1015	10.160 Series	90, 88 Extra Deep G/N	£134.00	£243.00	£335.00
	11.740 Series	90, 88 Extra Deep G/N	£164.00	£299.00	£399.00
	10.600 Series	90, 88 Extra Deep punch	£299.00	£554.00	£751.00
	10.820.	88, Reverse Extra Deep G/N	£318.00	£574.00	£738.00
	10.300.	88, Tall G/N Punch 145mm	£377.00	£670.00	£863.00
	10.310.	88, Extra tall G/N 165mm	£459.00	£838.00	£1,078.00
	10.830 Series	90, 88 Thin Punch	£154.00	£274.00	£417.00
	10.301 Series	88,85 Extra tall, Extra Deep	£484.00	£925.00	£1,268.00
	10.530.	45, Heavy duty Punch	£92.00	£163.00	£257.00
	10.540.	45, Small Heavy Duty Punch	£65.00	£110.00	£184.00
1012	10.350 Series	35, G/N Punch	£76.00	£139.00	£222.00
	10.340.	35, G/N Punch	£104.00	£204.00	£367.00
	10.560.	30, St Punch	£85.00	£152.00	£243.00
	11.930.	30, St Punch	£126.00	£219.00	£334.00
	10.330.	26, St Punch	£134.00	£262.00	£425.00
	10.570	30, St Punch	£98.00	£168.00	£258.00
	11.940	30, St Punch	£142.00	£238.00	£393.00
	12.890	30, St Punch	£142.00	£238.00	£393.00
	10.860	30, Long Thin Punch	£279.00	£482.00	£666.00
	10.520 Series	30, 135mm Long G/N	£169.00	£296.00	£459.00
	10.550	30, 105mm Long G/N	£127.00	£220.00	£328.00
	11.780 Series	26, Long St Punch	£119.00	£191.00	£344.00
	12.920	30, Extra Long St Punch	£233.00	£415.00	£634.00

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BOTTOM DIES – Pages 10-24

Ref no	PK no	Description	415mm	835mm	805mm Seg
	20.100 Series	90, Twin Vee 26mm High	£58.00	£99.00	N/A
	20.460 Series	88, Twin Vee 26mm High	£58.00	£99.00	N/A
	20.150 Series	60, Twin Vee 26mm High	£76.00	£132.00	N/A
	20.470	30, Twin Vee 46mm High	£112.00	£195.00	N/A
4008	20.350	75mm High Die Holder	£94.00	£162.00	N/A
4007	20.190	55mm High Die Holder	£66.00	£110.00	N/A
	20.390	39mm High Die Holder	£65.00	£105.00	N/A
4006	20.180	34mm High Die Holder	£60.00	£101.00	N/A
	20.480 Series	90, Reversible Vee Die 46mm	£90.00	£165.00	£280.00
	20.500 Series	88, Reversible Vee Die 46mm	£90.00	£165.00	£280.00
	20.560 Series	30, Reversible Vee Die 46mm	£135.00	£240.00	£355.00
	20.600				
	20.580	Reversible Vee Die Holder	£45.00	£82.00	N/A
	20.590	Die Rail	£73.00	£143.00	
2016	20.280	2 x Die for narrow returns	£92.00	£167.00	£315.00
2017	20.290	2 x Die for narrow returns	£92.00	£167.00	£315.00
2008	20.310	3 x U Die 6/10 & 18mm	£107.00	£174.00	£314.00
	20.670	85, 4 way vee 60mm sq	£124.00	£215.00	£338.00
2009	20.300	85, 88, 4 way vee 60mm sq	£124.00	£215.00	£338.00
	20.340	60, 4 way vee 60mm sq	£172.00	£295.00	£415.00
	20.671	60 & 80 4 way vee 90mm sq	£312.00	£546.00	£745.00
	20.672	60 & 80 4 way vee 90mm sq	£312.00	£546.00	£745.00
2011	20.200	85,32mm Vee x 60mm base	£80.00	£130.00	£238.00
2011	20.210	85,40mm Vee x 60mm base	£80.00	£130.00	£238.00
2011	20.220	85,50mm Vee x 60mm base	£80.00	£130.00	£238.00
2011	20,230	85,63mm Vee x 60mm base	£144.00	£245.00	£386.00
2011	20.240	85,80mm Vee x 60mm base	£190.00	£329.00	£485.00
2011	20.820	60,50mm Vee x 60mm base	£228.00	£392.00	£566.00
2011	20.830	60,63mm Vee x 60mm base	£246.00	£465.00	£660.00
2011	20.890	60,80mm Vee x 60mm base	£394.00	£699.00	£989.00
2011	20.860	30,18mm Vee x 60mm base	£99.00	£174.00	£282.00
2011	20.870	30,25mm Vee x 60mm base	£112.00	£202.00	£307.00
2011	20.880	45.32mm Vee x 60mm base	£124.00	£217.00	£334.00
2011	20.810	45.40mm Vee x 60mm base	£185.00	£331.00	£465.00
2011	20.180	45.50mm Vee x 60mm base	£227.00	£402.00	£648.00
2011	20.170	45.63mm Vee x 60mm base	£297.00	£516.00	£799.00
2011	20.840	45.80mm Vee x 60mm base	£516.00	£880.00	£1329.00
2011	20.261	80,125mm Vee x 60mm base	£278.00	£494.00	£732.00
2011	20.260	80,125mm Vee x 90mm base	£278.00	£494.00	£732.00
2011	20.250	80,100mm Vee x 60mm base	£223.00	£390.00	£592.00
2011	20.271	80,160mm Vee x 60mm base	£372.00	£659.00	£959.00
2011	20.270	80,160mm Vee x 90mm base	£372.00	£659.00	£959.00
2011	72.900	70,220mm Vee x 90mm base	£1,167.00	£1,999.00	N/A
	30.100 Series	90, T-Vee Die x 80mm x 5	£112.00	£190.00	£294.00
	30.800 Series	88, T-Vee Die x 80mm x 7	£112.00	£190.00	£294.00
	30.190 Series	60, T-Vee Die x 80mm x 7	£125.00	£215.00	£315.00
	30.260 Series	45, T-Vee Die x 80mm x 7	£135.00	£225.00	£330.00
	30.420 Series	30, T-Vee Die x 80mm x 7	£138.00	£235.00	£340.00
	30.801 Series	85, T-Vee Die x 80mm x 7	£112.00	£190.00	£294.00
	30.421 Series	35, T-Vee Die x 80mm x 7	£138.00	£235.00	£340.00
	30.500 Series	90, T-Vee Die x 120mm x 5	£180.00	£322.00	£435.00
	30.830 Series	88, T-Vee Die x 120mm x 7	£180.00	£322.00	£435.00
	30.590 Series	60, T-Vee Die x 120mm x 7	£192.00	£340.00	£450.00
	30..660 Series	45,T-Vee Die x 120mm x 7	£199.00	£350.00	£465.00
	30.730 Series	30,T-Vee Die x 120mm x 7	£210.00	£365.00	£480.00
	30.831 Series	85,T-Vee Die x 120mm x 7	£180.00	£322.00	£435.00
	30.731 Series	35,T-Vee Die x 120mm x 7	£210.00	£365.00	£480.00

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Ref no	PK no	Description	415mm	835mm	805mm seg
	31.730	Inserted Die Holder	£217.00	£360.00	N/A
88 Deg	AM.804. 806.808.810.812	[4/6/8/10/12 Vees	£112.00	£188.00	£290.00
88 Deg	AM.816	16mm Vee	£120.00	£204.00	£305.00
88 Deg	AM.820	20mm Vee	£127.00	£218.00	£318.00
88 Deg	AM.825	25mm Vee	£134.00	£230.00	£335.00
30 Deg	AM.306. 308. 310.312.	[4/6/8/12 Vees	£130.00	£230.00	£330.00
30 Deg	AM.316.	16mm Vee	£142.00	£248.00	£348.00
30 Deg	AM.320.	20mm Vee	£149.00	£260.00	£365.00
30 Deg	AM.325.	25mm Vee	£157.00	£275.00	£382.00
	30.370/6/8mm	Dutch Folding Tool. 35 Deg	£299.00	£490.00	N/A
	30.390. 6mm	Dutch Folding Tool. 35 Deg	£262.00	£460.00	N/A
	30.410. 8mm	Dutch Folding Tool. 30 Deg	£314.00	£499.00	N/A
	30.380.10mm	Dutch Folding Tool. 26 Deg	£365.00	£568.00	N/A
	30.400.12mm	Dutch Floding Tool. 26 Deg	£394.00	£630.00	N/A
28 Deg	11.950. 8mm	Top Hemming Punch for slot	£242.00	£435.00	£686.00
24 Deg	11.960. 10mm	Top Hemming Punch for slot	£260.00	£465.00	£725.00
24 Deg	11.970. 12mm	Top Hemming Punch for slot	£260.00	£465.00	£725.00
	31.760/70/80	Hemming Die 6/8/10mm	£188.00	£328.00	£545.00

ADAPTORS, INTERMEDIATES AND ACCESSORIES

Part number[s]	Description	£
40.000. L=150mm	Promecam Adaptor. L=150mm	£65.00
40.010. L=150mm	Promecam Adaptor. L=150mm	£75.00
40.020. L=150mm	Promecam Adaptor. L=150mm	£85.00
90.100. L=2100mm	Holder to accept dies 60mm wide	£454.00
90.110. L=2600mm	Holder to accept dies 60mm wide	£560.00
90.120. L=3100mm	Holder to accept dies 60mm wide	£665.00
90.130. L=4100mm	Holder to accept dies 60mm wide	£850.00
41.430. L=150mm	LVD Adaptor for European Tools	£76.00
41.910. L=150mm	Wila/Trumpf Adaptor for European Tools	£80.00
41.150. L=150mm	Weinbrenner Adaptor for European Tools	£80.00
41.920. L=150mm	Beyeler-R Adaptor for European Tools	£80.00
41.930. L=150mm	Beyeler-S Adaptor for European Tools	£76.00
42.140. L=150mm	Beyeler-RFA Adaptor for European Tools	£114.00
42.210. L=150mm	27mm European Adjustable Intermediate. H=100mm	£70.00
42.220. L=150mm	27mm European Adjustable Intermediate. H=120mm	£75.00
42.230. L=150mm	27mm European Adjustable Intermediate. H=150mm	£90.00
42.240. L=150mm	40mm European Adjustable Intermediate. H=100mm	£78.00
42.250. L=150mm	40mm European Adjustable Intermediate. H=120mm	£84.00
40.160 & 50.130	Intermediate clamp. H= 50mm or 43mm. L=150mm	£20.00
40.200 & 50.120	Intermediate safety clamp. H=60mm or 52mm L=150mm	£24.00
41.990. L=150mm	Intermediate safety clamp with polyurethane. H= 60mm	£38.00
40.210 & 50.110	Intermediate Quick clamp. H=60mm or 52mm	£30.00
42.190. L=150mm	Intermediate Quick clamp with polyurethane. H=60mm	£40.00
40.090. L=150mm	Intermediate Quick safety clamp. H=60mm	£40.00
42.200. L=150mm	Intermediate Quick safety clamp with polyurethane. H=60mm	£48.00
43.010. L=500mm	Lower Adaptor for European to Beyeler-Trumpf x 30mm	£98.00
43.010. L=1000mm	Lower Adaptor for European to Beyeler-Trumpf x 30mm	175.00
43.020. L=500mm	Lower Adaptor for European to Beyeler-Trumpf x 60mm	£110.00
43.020. L=1000mm	Lower Adaptor for European to Beyeler-Trumpf x 60mm	£195.00
43.030. L=415mm	Lower Adaptor for Beyeler-Trumpf to European	£130.00
43.030. L=835mm	Lower Adaptor for Beyeler-Trumpf to European	£220.00

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43.040. L=415mm	Lower Adaptor for LVD to European	£130.00
43.040. L=835mm	Lower Adaptor for LVD to European	£220.00
43.050. L=500mm	Lower Adaptor for LVD to Beyeler-Trumpf	£175.00
43.050. L=1000mm	Lower Adaptor for LVD to Beyeler-Trumpf	£310.00
40.330. L=835mm	European lower adaptor with spaced clamps	£185.00
40.500. L=835mm	European lower adaptor with solid clamps	£240.00
11.500. L=415mm	European Joggle tool holder	£350.00
11.500. L=835mm	European Joggle tool holder	£650.00
12.420. L=415mm	Wila-Trumpf Joggle tool holder	£605.00
12.420. L=835mm	Wila-Trumpf Joggle tool holder	£1070.00
14.106. L=415mm	LVD Joggle tool holder	£555.00
14.106. L=835mm	LVD Joggle tool holder	£1018.00
12.998. L= 415mm	Beyeler – RFA Joggle tool holder	£605.00
12.998. L=835mm	Beyeler – RFA Joggle tool holder	£1126.00
11.551. L=415mm	Beyeler – R Joggle tool holder	£584.00
11.551. L=835mm	Beyeler – R Joggle tool holder	£1085.00
11.552. L=415mm	Beyeler – S Joggle tool holder	£542.00
11.552. L=835mm	Beyeler – S Joggle tool holder	£999.00
11.553. L=415mm	European – Beyeler Joggle tool holder	£415.00
11.553. L=835mm	European – Beyeler Joggle tool holder	£750.00
11.300 – 11.440	Joggle tool inserts [1mm – 8mm] L=415mm	£175.00
11.300 – 11.440	Joggle tool inserts [1mm – 8mm] L=835mm	£315.00
11.450 – 12.800	Joggle tool inserts [9mm – 15mm] L=415mm	£194.00
11.450 – 12.800	Joggle tool inserts [9mm – 15mm] L=835mm	£352.00
11.550.	Reverse holder for Radius inserts,	415mm = £147.00. 830mm = £226.00
10.360 – 67mm	Universal punch holder.	415mm = £65.00. 830mm = £110.00
10.960 – 100mm	Long Universal punch holder.	415mm = £98.00. 830mm = £175.00
10.910 – 87mm	Deep universal punch holder.	415mm = £192.00. 830mm = £340.00
10.900 – 115mm	Deep universal punch holder.	415mm = £252.00. 830mm = £454.00

Radius Tools

Code	Rad	L=835	L=415		Code	Rad	A	L=835	L=415
11.800	3.0	£47	£28		11.000	7.0	11.5	£54	£30
11.810	3.5	£52	£30		11.010	7.5	11.5	£54	£30
11.820	4.0	£56	£33		11.020	8.0	13.0	£54	£30
11.830	4.5	£62	£35		11.030	9.0	16.0	£59	£33
11.840	5.0	£64	£37		10.370	10.0	16.0	£42	£24
11.850	5.5	£68	£39		11.040	11.0	16.0	£71	£39
11.860	6.0	£74	£42		11.050	11.5	16.0	£71	£39
11.870	6.5	£78	£45		11.060	12.0	20.0	£71	£39

Code	Rad	A	B	L=835	L=415
11.070	12.5	16.0	21.0	£78	£45
11.080	13.0	17.0	23.0	£78	£45
11.090	14.0	19.0	25.0	£78	£45
10.380	15.0	20.0	27.0	£65	£36
11.100	16.0	21.0	28.0	£93	£51
11.110	17.0	21.5	31.5	£93	£51
10.390	17.5	22.0	32.0	£70	£38
11.120	19.0	25.0	32.0	£99	£59
10.400	20.0	24.0	34.0	£86	£46
11.130	22.5	25.0	33.0	£115	£66
10.410	25.0	29.0	39.0	£94	£50
11.140	27.5	34.0	44.0	£130	£71
10.420	30.0	34.0	44.0	£110	£62
11.150	35.0	45.0	55.0	£202	£108
11.160	40.0	45.0	55.0	£235	£125
11.170	45.0	50.0	60.0	£270	£145
11.180	50.0	54.0	64.0	£288	£155

Spare Parts 42.750 & 42.740 Priced at £10.00 each. Flattening Tool 415mm £46.00, 835mm £76.00

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Part number[s]	Description	
20.360.	Holder for polyurethane insert.	415mm = £114. 835mm = £196.
21.010.	Polyurethane insert for 20.360 holder.	415mm = £46. 835mm = £88.
21.050.	Polyurethane insert for 20.360 holder.	415mm = £55. 835mm = £99.
20.370.	Holder for polyurethane insert.	415mm = £198. 835mm = £354.
21.020.	Polyurethane insert for 20.370 holder.	415mm = £109. 835mm = £205.
21.060.	Polyurethane insert for 20.370 holder.	415mm = £120. 835mm = £212.
20.380.	Holder for polyurethane insert.	415mm = £270. 835mm = £499.
21.030.	Polyurethane insert for 20.380 holder.	415mm = £138. 835mm = £266.
21.070.	Polyurethane insert for 20.380 holder.	415mm = £166. 835mm = £299.
20.400.	Holder for polyurethane insert.	415mm = £314. 835mm = £580.
21.040.	Polyurethane insert for 20.400 holder.	415mm = £152. 835mm = £285.
21.080.	Polyurethane insert for 20.400 holder.	415mm = £190. 835mm = £326.
21.090. 21.100. 21,110.	Holders for interchangeable inserts.	415mm = £140. 835mm = £252.
21.150. H = 50mm	Holder for interchangeable inserts.	415mm = £134. 835mm = £240.
21.160. H = 95mm	Holder for interchangeable inserts.	415mm = £168. 835mm = £312.
21.120. 6/8/10mm	Insert for 21.090 holder.	415mm = £65. 835mm = £108.
21.130.6/8/10/12/16	Insert for 21.100, 21.150 & 21.160. holder	.415mm = £68. 835mm = £112.
21.140. V= 6 – 25mm.	Insert for 21.110 holder.	415mm = £70. 835mm = £118
43.080. 33m x 0.8mm.	95mm wide Polyurethane protective film for Anti marking	£264.00.
43.081. 20m x 0.8mm.	95mm wide Polyurethane protective film for Anti marking	£180.00.
43.082. 10m x 0.8mm.	95mm wide Polyurethane protective film for Anti marking	£95.00.
43.083. 5m x 0.8mm.	95mm wide Polyurethane protective film for Anti marking	£50.00.
43.140. 33m x 0.5mm.	95mm wide Polyurethane protective film for Anti marking	£264.00.
43.141. 20m x 0.5mm.	95mm wide Polyurethane protective film for Anti marking	£180.00.
43.142. 10m x 0.5mm.	95mm wide Polyurethane protective film for Anti marking	£95.00.
43.143. 5m x 0.5mm.	95mm wide Polyurethane protective film for Anti marking	£50.00.

This is our price list for our 40 page catalogue. The one with the red border.

We do offer a much larger range so if you can not see what you are looking for here then please get in touch, as I am sure we can help you out.

We also can let you have our Catalogue's for the following.

Beyeler – All fittings

Trumpf

LVD.

We hold large stocks of the most popular & models, which can be dispatched within 24 hours.

We buy **USED** tooling, which is not listed here, so again get in touch as we might have what you are looking for.

Sometimes we have used machinery available and have attached details of our current stock. If you are in the market for a machine or have one for sale, we would be delighted to talk with you, whether you are buying or selling. So please give us a chance to quote you.